

Amendments to the Claims:

This listing of claims will replace all prior versions, and listings, of claims in the application:

Listing of Claims:

- 1-14. (Cancelled)
15. (New) A method for making a vehicle component comprising:
providing a mold and a sealing element;
arranging the sealing element in the mold to bear in a sealing manner against the mold to define a first cavity and a second cavity;
introducing at least a first polymer material into the first cavity and introducing a second polymer material into the second cavity to form a one-piece structure.
16. (New) The method of claim 15 wherein the step of arranging the sealing element comprises loosely placing the sealing element into a first mold section of the mold, and further comprising closing the mold and sealing the sealing element against a second mold section of the mold.
17. (New) The method of claim 16 wherein the step of arranging the sealing element occurs before the polymer material is introduced into the first cavity and before the second polymer material is introduced into the second cavity.
18. (New) The method of claim 17 further comprising pressing the sealing element against a projection projecting from the second mold section.
19. (New) The method of claim 18 wherein during the step of introducing the first polymer material into the first cavity and introducing the second polymer material into the second cavity, the sealing element bonds with the first polymer material and the second polymer material.
20. (New) The method of claim 19 wherein during the step of introducing the first polymer material into the first cavity and introducing the second polymer material into the second cavity, the sealing element fuses with the first polymer material and the second polymer material.

21. (New) The method of claim 20 wherein the step of introducing the first polymer material into the first cavity and introducing the second polymer material into the second cavity comprises injection molding and reactively curing the first polymer material and the second polymer.

22. (New) The method of claim 21 wherein injection molding and reactively curing polymer materials comprises reaction injection molding (RIM).

23. (New) The method of claim 15 wherein the first polymer material and second polymer material comprise low viscosity materials.

24. (New) The method of claim 15 wherein the step of arranging the sealing element occurs at least during the step of introducing the first polymer material into the first cavity and the second polymer material into the second cavity.

25. (New) The method of claim 15 wherein the vehicle component comprises a multiple color decorative skin.

26. (New) The method of claim 15 wherein the step of arranging the sealing element comprises firmly connecting the sealing element to a first mold section of the mold and pressing the sealing element against a second mold section of the mold.

27. (New) The method of claim 15 further comprising expanding the sealing element with fluid pressure.

28. (New) The method of claim 15 further comprising lifting the sealing element off of the second mold section before the step of introducing the second polymer material into the second cavity.

29. (New) The method of claim 15 wherein the step of introducing the first polymer material into the first cavity and introducing the second polymer material into the second cavity comprises introducing the first polymer material with a first color into the first cavity and introducing the second polymer material with a second color different than the first color into the second cavity.

30. (New) A mold for making a vehicle component comprising:
a first mold section;
a second mold section that can be displaced with respect to the first mold section, wherein the first mold section and the second mold section form a first cavity that can receive at least a first free-flowing polymer material, and a neighboring second cavity that can receive at least a second free-flowing polymer material;
a sealing element arranged along the parting plane between the first cavity and the second cavity;
wherein the sealing element is loosely placed into one of the first mold section and the second mold section and can be pressed against the other of the first mold section and the second mold section.
31. (New) The mold of claim 30 wherein the sealing element is firmly arranged in the first mold section and pressed against the second mold section when expanded under fluid pressure.
32. (New) The mold of claim 30 wherein the sealing element is loosely placed into the first mold section and is pressed against the second mold section.
33. (New) A vehicle component comprising:
a first portion made from a free-flowing, low viscosity first polymer material;
a second portion made from a free-flowing, low viscosity second polymer material;
a sealing element arranged along the parting plane between the first portion and the second portion;
wherein the sealing element bonds with the first polymer material and the second polymer material.
34. (New) The vehicle component of claim 33 wherein the sealing element is fused with the first polymer material and the second polymer material.

35. (New) The vehicle component of claim 33 wherein the first polymer material comprises a first color and the second polymer material comprises a second color different than the first color.